

H1-R RACING 100% SYNTHETIC ESTER 2T ENGINE OIL

H1-R Racing 100% Synthetic Ester 2T Engine Oil is the ultimate 2-stroke racing engine oil formulated for all power valve 2-stroke engines. Advanced 100% synthetic ester base oils cling to metal, preventing wear in all 2-stroke applications. Clean burning to prevent carbon build-up in combustion chambers and power valve mechanisms. H1-R Racing 100% Synthetic Ester 2T Engine Oil keeps engines clean and responsive even under the most severe racing conditions.

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H1-R Racing 100% Synthetic Ester 2T Engine Oil's highly polar synthetic ester base oils cling to the metal for superior wear protection. It minimizes smoke, spark plug fouling and

gum and varnish build-ups which typically cause ring sticking. H 1-R Racing Synthetic Ester 2T Engine Oil will eliminate gum and varnish deposits in older engines for more responsive and powerful performance.

H1-R Racing 100% Synthetic Ester 2T Engine Oil is a not recommended for methanol base fuel.

APPLICATIONS

- For premix applications only. Use at ratios recommended by the engine manufacturer, typically 32:1 for engines up to 125cc and 40:1 for engines above 125cc
- · Engine oil for small engines in racing karts, go-karts, remote control (RC) equipment
- Suitable for air-cooled or liquid-cooled 2-stroke engines
- · Use wherever a high performance synthetic premix lubricant is needed

PRODUCT FEATURES

- · Superior anti-wear
- · Superior deposit control
- · Superior combustibility
- · Synthetic ester base oils

BENEFITS

- · Extends bearing life. Reduces cylinder and ring wear.
- Reduces ring sticking. Reduces deposits on the variable height exhaust valve (power valve) for superior throttle response.
- · Clean burning for low smoke. Eliminates spark plug fouling.
- Exceptional lubricity. Highly polar base oils cling to metal surfaces. Resists wiping action of rings in the cylinder for minimal scuffing and internal friction wear.

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Mixing Instructions

This product is formulated for premix ratios ranging between 30:1 and 50:1 for motorcycle use. Follow the recommendation of the engine manufacturer. 40:1 is recommended for optimum performance in motorcycle racing applications.

Fuel:Oil Mix Ratio							
Fuel:Oil	1 gallon	2 gallons	5 gallons	1 liter	5 liters	10 liters	
20:1	6.4 oz	12.8 oz	32 oz	50 mL	250 mL	500 mL	
25:1	5.1 oz	10.24 oz	25.6 oz	40 mL	200 mL	400 mL	
28:1	4.5 oz	9.14 oz	22.85 oz	36 mL	178 mL	357 mL	
32:1	4 oz	8 oz	20 oz	31 mL	156 mL	312 mL	
40:1	3 oz	6.4 oz	16 oz	25 mL	125 mL	250 mL	
45:1	2.8 oz	5.68 oz	14.22 oz	22 mL	111 mL	222 mL	
50:1	2.6 oz	5.12 oz	12.8 oz	20 mL	100 mL	200 mL	

Typical Physical Properties					
Property	Test Method				
Colour		Red Orange			
Density@15°C, g/cm3	ASTM D4052	0.9507			
Viscosity @ 40°C, cSt	ASTM D445	124			
Viscosity @ 100°C, cSt	ASTM D445	12.69			
Viscosity Index	ASTM D2270	93			
Flash Point, °C (°F)	ASTM D92	241 (466)			
Pour Point, °C (°F)	ASTM D97	-42 (-43)			

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